

## STAND-ALONE CONVEYOR

Stand-alone rollers form a robust conveyor to transport trusses from the assembly tables, through the finishing press, to the stacking area.



### PHYSICAL DATA

**Components**

1 roller assembly consists of roller and legs

Every other roller has a motor attached

**Dimensions**

4-1/2" OD x 14' long (see Options)

**Motor**

1/2 hp (see Options)

### PERFORMANCE DATA

**Rotation speed**

100 ft per minute

**Min. truss dimensions**

The space between conveyor rollers is min. length

**Max. truss dimensions**

Length is unlimited; width of finishing press throat determines max. truss height

**Controls**

Control panel with disconnect and pushbuttons

### FEATURES

- Designed to automatically operate when integrated with the MiTek® Finish Roller and all MiTek® Stackers, but can also integrate with most other finishing presses and stackers.
- Conveyor rollers typically located 5' on-center, can be placed closer together for small press on any part of the conveyor line.
- Can operate in all weather conditions.

## ELECTRICAL DATA

### Electrical specs

208/230/460/575 VAC

60 Hz

3-phase

415 VAC

50 Hz

3-phase

## SAFETY DATA

### E-stops

Pushbutton

### Compliance

UL (panels), OSHA

### Interlocks

Integrate with conveyor and finishing press

### Labels

Bilingual or ISO

## OPTIONS

→ Optional lengths: 3', 4-1/2', 5', 6', 7', 14', 16'

→ Conveyor in parking area to stack trusses shorter than 10'